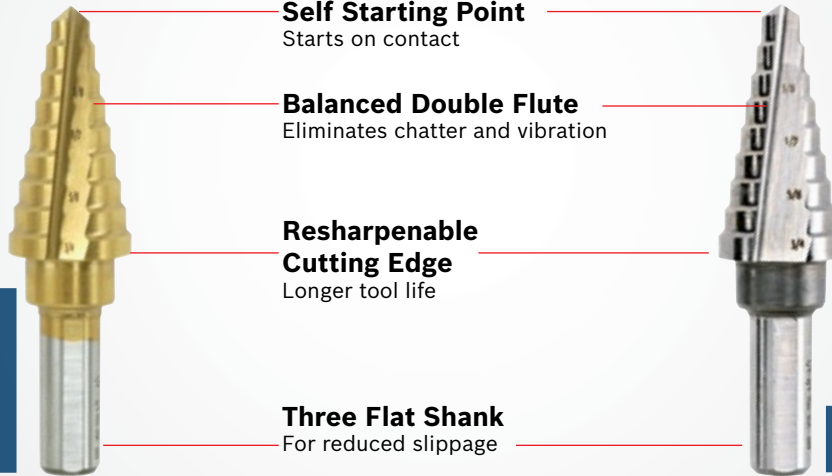


### Step Drill Bits

Bosch's line of Step Drills offer the ability to drill up to 13 holes with a single bit. Cuts are clean and accurate even in the toughest material. Ideal for electrical, plumbing and HVAC contractors.



**Super hard titanium coating** lasts up to 6X longer than High Speed Steel

**Self Starting Point**  
Starts on contact

**Balanced Double Flute**  
Eliminates chatter and vibration

**Resharpenable Cutting Edge**  
Longer tool life

**Three Flat Shank**  
For reduced slippage

**High Speed Steel**

### Titanium Coated Step Drills



Item #	Diameter Inches (Increments)	Step Depth	Number of Hole Sizes	Shank Diameter	Application	Point Type
SDT1	1/8" - 1/2" (1/32")	1/8"	13	1/4"	All common drilling needs	Self-starting
SDT6	3/16" - 1/2" (1/16")	3/8"	6	1/4"	All common drilling needs	Self-starting
SDT2	3/16" - 7/8" (1/16")	1/8"	12	3/8"	All common drilling needs	Self-starting
SDT3	1/4" - 3/4" (1/16")	1/8"	9	3/8"	Ideal for cutting medium size holes	Self-starting
SDT4	1/4" - 7/8" - 1-1/8"	5/32"	3	3/8"	For 1/2" and 3/4" conduit	Self-starting
SDT10	1/4" - 1-3/8" (1/8")	1/8"	10	3/8"	For 1" conduit and tubing	Self-starting
SDT12	3/8"	N/A	1	1/4"	Knockout	Self-starting
SDT8	1/2"	N/A	1	1/4"	Knockout	Self-starting
SDT7	9/16" - 1" (1/16")	1/8"	8	3/8"	Companion bit to SDT1 for diameter range 1/8" to 1" (requires 1/2" pilot hole)	For hole enlarging
SDT9	13/16" - 1-3/8" (1/16")	1/8"	10	1/2"	For 1" conduit and tubing (requires 3/4" pilot hole)	For hole enlarging
SDT5	7/8"	N/A	1	3/8"	Drill perfect size holes for conduit. Ideal for drawbolt and miniature pilot light holes	Self-starting
SDT11	1-1/8"	N/A	1	1/2"	Knockout	Self-starting

NOTE: Drill bits (or extension + drill bit) in excess of 8" should never exceed 600 RPM.

### Step Drill Sets

Item #	Description
SDT30	3 pc. titanium step drill set includes SDT1, SDT3 and SDT6
SDH30	3 pc. high speed steel step drill set includes SDH1, SDH3 and SDH6

