

PANDUIT® Compression Connector & Tooling (Features & Benefits)

Features and Benefits of PANDUIT Compression Connectors and Tooling

PANDUIT compression connectors and tooling system provide consistent quality and reliable, permanent electrical connections, along with a way of making fast and easy installations. These features save time and provide consistent quality connections at the lowest installed cost.

Industry Standards & Approvals

PANDUIT compression connectors are U.L. Listed and CSA Certified with more crimping tools than any other manufacturer's connectors. In addition to PANDUIT's tools, many other manufacturers' tools are approved with PANDUIT compression connectors. See pages 72 to 89 for a complete listing.

Panduit connectors meet U.L., CSA, and NEMA standards. Refer to the catalog listing to obtain the appropriate standards for each connector.

Color Coding

Panduit color coded connectors are designed to lower your installed cost by reducing the total installation time. Color coding helps to quickly identify the correct connector with the proper die set. Plus, color coding eliminates rework time by providing the location of crimps.

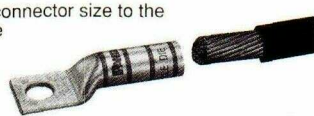
Materials

PANDUIT quality is evident in the selection of high grade materials in the manufacture of dependable compression connectors. Copper compression connectors are manufactured from seamless copper tubing for high conductivity and are electro-tin plated for corrosion resistance. Aluminum compression connectors are manufactured from high conductivity wrought aluminum and are also electro-tin plated. These dual rated aluminum connectors can be used on copper or aluminum conductors. The tin plating prevents corrosion when the connector is in contact with the conductor. Aluminum connector barrels are pre-filled with joint compound to inhibit corrosion and improve conductivity.

Crimping

Crimping PANDUIT compression connectors is a quick and convenient process. Only three steps are needed.

1) Match the connector size to the conductor size



2) Select the proper crimping die by matching the die color and number to the color and die number on the connector.



3) Place the die in the tool and crimp the connector.



This crimping process compresses the connector and conductor into a solid homogenous mass for an excellent electrical connection with high pull-out values.

Cross-Sections

Before Crimping



After Crimping

Polygon Die

Circumferential Die



Tooling

PANDUIT's broad line of tools includes: hand or battery operated controlled-cycle crimping tools, mechanical crimping tools and hydraulic crimping tools. Crimping dies are of two designs: circumferential and five-sided polygons. Both types have die index numbers engraved in the die pockets. During compression this number is embossed on the connector barrel to provide an easy inspection of the proper connector/die combination.

Part Number System (Example) For Compression Connectors

LCD	2/0	-	38	D	F	-	X
Part Designation	Conductor Size		Bolt Hole Size Designation	2 Bolt Hole Spacing*	Tongue Angle		Std. Pkg. Size Designation
			10 = #10	A = .625"	H = 45° Angle		1 = 1
			14 = 1/4"	B = .750"	F = 90° Angle		2 = 2
			56 = 5/16"	C = .875"	No Letter = Straight		3 = 3
			38 = 3/8"	D = 1.00"			5 = 5
			12 = 1/2"	E = 1.25"			6 = 6
			58 = 5/8"	No Letter = 1.75"			X = 10
			34 = 3/4"				E = 20
			00 = Blank Tongue				Q = 25
							L = 50

Ex: LCD Lug, Copper Two Hole Standard Barrel

* LCA, LCC and LCD Styles only

Order the number of pieces required in multiples of standard package quantity.

1 = 1 pc., 2 = 2 pcs., 3 = 3 pcs., 5 = 5 pcs., 6 = 6 pcs., X = 10 pcs., E = 20 pcs., Q = 25 pcs., and L = 50 pcs.