

INDUSTRIAL



Primers are the critical first step to successful protection. They provide sealing of the substrate, a base for topcoat adhesion and bonding. Primers enhance the durability, finished appearance, and protection of coatings.

 All products on this page are Greenhouse Gas Free and Do Not Contain Global Warming Agents.

Fast Dry Primer

Fast Dry Primer is an economical, rapid drying primer for use on miscellaneous fabricated metal parts. Good corrosion protection will result from a 1.0 - 1.75 dry mil coat.

- VOC: 456 g/L (3.80 lb/gal)
- Fast drying
- Fast recoat with aliphatic solvent alkyd enamels
- Interior and exterior use
- Apply by spray or dip

Recommended Uses: For industrial and commercial applications to steel to protect against atmospheric corrosion.

COLORS*	5-gal. pails	53-gal. drums
Red	K00020200-20	K00020200-27
Gray	K00020300-20	K00020300-27



Weld-Thru Primer

Weld-Thru Primer is a rust inhibitive product designed for shop priming structural steel.

- VOC: < 250 g/L (2.08 lb/gal)
- An excellent choice where harsh environments put heavy performance demands on a shop applied primer
- May be welded through with no effect on the weld's integrity

Recommended Uses: Structural steel, bridges, skyscrapers, coastal construction sites and projects with extended times before topcoating.

COLORS*	1-gal. cans	5-gal. pails	53-gal. drums
Red	K00020101-16	K00020101-20	K00020101-27
Gray	K00020102-16	K00020102-20	
Black	K00020103-16	K00020103-20	



Industrial Primer

Industrial Primer is a heavy-duty primer that offers good protection for steel in normal industrial environments.

- VOC: < 340 g/L (2.83 lb/gal)
- Interior and exterior use
- Easy to apply by spray
- Fast drying
- Can be topcoated with alkyd and latex coatings

Recommended Uses: For industrial and commercial applications to steel to protect against atmospheric corrosion.

COLORS*	1-gal. cans	5-gal. pails	53-gal. drums
Red	K00020001-16	K00020001-20	K00020001-27
Gray	K00020002-16	K00020002-20	



* For Color Selections, see Pages 79-81.

See Pages 16-19 for information on VOC limitations.

Water-Reducible Alkyd Primer

Water-Reducible Alkyd Primer is for general industrial use on steel either as a single shopcoat or as the primer for Krylon Industrial Water Reducible Alkyd Enamel.

- VOC: 336 g/L (2.8 lb/gal)
- Fast drying
- Excellent corrosion resistance
- Early moisture resistance

Recommended Uses: Steel, iron and aluminum

COLORS*

Red
Gray



5-gal. pails

K00022764-20
K00022793-20

Universal Primer

Universal Primer is a one-package, epoxy ester primer offering excellent performance properties. Accepts a wide range of topcoats.

- VOC: 405 g/L (3.36 lb/gal)
- Can be topcoated with two-component polyurethanes, epoxies, alkyd enamels and acrylic enamels
- Fast drying
- Excellent corrosion resistance
- High solids for quick film build with minimum number of passes

Recommended Uses: Construction machinery and farm equipment, steel, iron and primed aluminum

COLORS*

Brown
White

1-gal. cans

K00023003-16
K00023004-16

5-gal. pails

K00023003-20
K00023004-20



Hi-Solids Universal Primer

Hi-Solids Universal Primer is a rust inhibitive, modified alkyd metal primer offering excellent performance properties. It is also suitable as a barrier coat over conventional coatings, which would normally be attacked by the strong solvents found in high performance coatings.

- VOC: 317 g/L (2.64 lb/gal)
- Fast drying
- Excellent corrosion resistance
- High solids for a quick film build
- 30 minutes dry to touch
- May be topcoated with a wide range of topcoats, including alkyds, acrylics, epoxies and polyurethanes

Recommended Uses: Ideal for the construction, machinery and farm equipment markets in applications including structural steel, machinery and equipment, rail cars, piping, marine applications, tanks and vessels

COLORS*

Gray
Off White

1-gal. cans

K00025002-16
K00025004-16

5-gal. pails

K00025002-20
K00025004-20



Industrial Epoxy Primer

Industrial Epoxy Primer is a high solids, two-component epoxy polyamide primer. Especially suitable for use under Krylon Industrial High Gloss Polyurethane, when superior corrosion resistance is needed.

- VOC: 283 g/L (2.36 lb/gal)
- Excellent corrosion and chemical resistance
- No induction or "sweat-in" time
- May be used in plural component equipment

Recommended Uses: Steel, galvanizing and aluminum

COLORS*

Gray (Part A)
Catalyst (Part B)

1-qt. cans

K00023501-14

1-gal. cans

K00023500-16
K00023501-16

4-gal. pails

K00023500-19



3 to 1 mix ratio – Paint to Hardener

** For Color Selections, see Pages 79-81.*

For details on Iron Guard® Primer see Page 57.

For details on Rust Tough® Primer see Page 58.

See Pages 16-19 for information on VOC limitations.



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Water-Reducible Wash Primer

Water-Reducible Wash Primer is a water-based wash primer free of heavy metals and mineral acids.

- VOC: 143 g/L (1.19 lb/gal)
- Accepts high performance "hot" solvent topcoats, such as epoxies and urethanes
- Designed to be applied over aluminum and galvanizing or to be used as a tie-coat over zinc-rich primers

Recommended Uses: Aluminum, zinc-rich primers, galvanizing, stainless steel

COLORS*	1-gal. cans	5-gal. cans
Yellow-Green	K00021000-16	K00021000-20

Water-Based Epoxy Primer

Water-Based Epoxy Primer is a two-component, acrylic, catalyzed epoxy for high performance in industrial and commercial environments.

- VOC: 163 g/L (1.36 lb/gal)
- Upgrade surfaces painted with conventional coatings to a high performance protection system without lifting and bleeding
- Low odor

Recommended Uses: For use over prepared substrates such as steel, aluminum and concrete in industrial, high maintenance commercial and institutional environments such as hospitals, schools, pharmaceutical houses, exterior storage tanks, institutional kitchens and manufacturing equipment

COLORS*	1-qt. cans	1-gal. cans
Off White (Part A)		K02448430-16
Gloss Hardener (Part B)	K02448431-14	K02448431-16
Semi-Gloss Hardener (Part B)	K02448432-14	K02448432-16

3 to 1 mix ratio—Paint to Hardener

Zinc-Rich Epoxy Primer

Zinc-Rich Epoxy Primer is a three-component, polyamide epoxy, zinc-rich coating. It contains 90.3% by weight of zinc dust pigment in its dried film.

- VOC: <100 g/L (0.71 lb/gal) mixed, unreduced
- Fast recoat time
- HAPS free
- Damaged film exhibits "self healing" properties

Recommended Uses: For use over properly prepared blasted steel in fabrication shops, on bridges, highways, stadiums and sports complexes, piping, refineries, barges and ships. Not recommended for immersion service.

Colors	1-gal. can
Gray Base (Part A)	K00027500-16
Hardener (Part B)	K00027501-16
Zinc Dust (Part C)	K00027999-52

1 to 1 to 1 mix ratio – Paint to Hardener to Dust

Galvanized Metal Primer

Galvanized Metal Primer is a solvent-based acrylic coating.

- VOC: 312 g/L (2.60 lb/gal)
- May be used untopcoated or topcoated with select waterborne or solvent-based coatings
- Intended for use in mild industrial and commercial environments
- Acceptable for use in federally-inspected meat and poultry plants

Recommended Uses: For use over prepared galvanized steel, primed ferrous metal, galvalume, and zinc-rich primers such as joists, metal deck ceilings, railings and conduits

COLORS*	1-gal. cans
Off White	K00024000-16

Heavy Duty Block Filler

Heavy Duty Block Filler is a pure acrylic, resin block filler.

- VOC: 15 g/L (0.13 lb/gal)
- For lighter duty applications, use Krylon Interior/Exterior Latex Block Filler
- For use on interior and exterior poured and precast concrete, concrete block and cinder block

Recommended Uses: For use over prepared masonry surfaces in dairies, bottling plants, mining industry, tunnels, chemical plants, paper mills, equipment foundations, jails, petroleum refineries, power plants, water and sewage, schools, treatment facilities, hospitals and industrial concrete ceilings and walls

COLORS*	5-gal. pails
White	K00261646-20

** For Color Selections, see Pages 79-81.*

See Pages 16-19 for information on VOC limitations.

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Iron Guard® Industrial Water-Based Acrylic Enamel

Iron Guard® is a high gloss, 100% acrylic, waterborne coating for light to moderate industrial use. Designed for new construction or maintenance use and can be used directly over prepared substrates.

- VOC: < 100 g/L (0.83 lb/gal)
- Breakthrough acrylic technology
- Can be applied direct to new and clean metal without a primer
- Chemical resistant
- Fast drying
- Outstanding early moisture resistance
- Flash rust / early rust resistant
- Corrosion resistant
- Low odor
- Outstanding adhesion

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Recommended Uses: Steel, iron, aluminum, galvanizing, concrete, masonry, wood and over zinc-rich primers in applications such as tank and cylinders, steel fabricated parts, equipment, machinery, metal buildings, select marine structures, piping, handrails and ornamental iron

Iron Guard® Acrylic Enamel is a high gloss, 100% acrylic, waterborne, corrosion resistant coating. Designed for new construction or maintenance use and can be used directly over prepared substrates.



BASES	1-gal. cans	5-gal. pails
White Base	K11072501	K11072505
Deep Base	K11072521	K11072525
Clear Base	K11072531	K11072535

COLORS* Enamels	1-gal. cans	5-gal. pails
Gloss White	K11004041	K11004045
Gloss Black	K11001131	K11001135
Semi-Gloss Black	K11007751	K11007755
Flat Black	K11001201	
Safety Yellow (OSHA)	K11029101	
Safety Red (OSHA)	K11001011	K11001015
New Cat Yellow	K11004711	
Old Cat Yellow	K11004511	
Safety Blue (OSHA)	K11018001	
Safety Green (OSHA)	K11044001	
Safety Orange (OSHA)	K11004991	K11004995
Lt. Machinery Gray (ASA-61)	K11003271	
Dk. Machinery Gray (ASA-49)	K11006631	K11006635

Primers	1-gal. cans	5-gal. pails
Gray Primer	K11008251	K11008255
Red Primer	K11006951	K11006955

100 Hours ASTM B117 Salt Spray
1 Coat Direct-to-Metal (spray applied)

	Iron Guard Krylon Industrial Iron Guard 2.0 Dry Film Thickness
	Competitor Competitor Speedy Dry 3192 DTM 2.25 Dry Film Thickness

* For Color Selections, see Pages 79-81.

Can be tinted using Color-On-Demand. See Page 52-53 for details.

See Pages 16-19 for information on VOC limitations.



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Krylon® Industrial Rust Tough® rust-preventive acrylic alkyd enamels offer state-of-the-art corrosion protection in acrylic formulations. These advanced, free-of-lead hazard coatings provide excellent gloss, superior durability and one-coat coverage. Rust Tough® can be applied directly to new or clean metal without a primer. Fast dry times, easy application and long-lasting color retention make Rust Tough® the unparalleled choice for rust protection.



Did You Know?
All Krylon® Industrial Rust Tough® Paints have rust inhibitors built into the topcoats.



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Rust Tough® Acrylic Alkyd Enamel

Rust Tough® is a rust-inhibitive, patented acrylic modified alkyd that can be used direct-to-metal without a primer.

- VOC: < 420 g/L (3.50 lb/gal)
- High solids maintenance coating
- One coat provides mirror-like gloss finish and long-lasting protection against corrosion
- Excellent color retention that resists fading with outstanding durability
- Ideal for interior or exterior applications
- Direct-to-metal on new and clean substrates
- Hard finish resists chipping and peeling
- Acceptable for use in federally-inspected meat and poultry plants

Recommended Uses: For industrial and commercial applications on steel, aluminum and properly primed galvanized metal and wood to protect against atmospheric corrosion, such as storage tanks, structural steel, fencing, machinery, piping, conveyors, metal doors, handrails, pipe racks, safety markings and marine applications above the waterline

BASES 	1-qt. can	1-gal. cans	5-gal. pails
White		R01011	R01015
Deep		R01031	R01035
Clear		R01041	R01045

COLORS* Enamels

Aluminum		R00151	R00155
Safety Blue (OSHA)		R00241	
Safety Green (OSHA)		R00331	
Bright Green		R00341	
Dark Green		R00371	
Safety Yellow (OSHA)		R00431	R00435
Industrial Yellow		R00471	
Equipment Yellow		R00481	
Safety Orange (OSHA)		R00551	
Equipment Orange		R00561	
Safety Red (OSHA)		R00631	
Bright Red		R00641	
Tan		R00711	R00715
Chestnut Brown		R00751	
Semi-Gloss Black		R00771	R00775
Flat Black		R00781	R00785
Gloss Black		R00791	R00795
Lt. Machinery Gray (ASA-61)		R00831	R00835
Dk. Machinery Gray (ASA-49)	R00874	R00871	R00875
Flat White		R00901	
Semi-Gloss White		R00911	
Gloss White		R00921	R00925

Primers

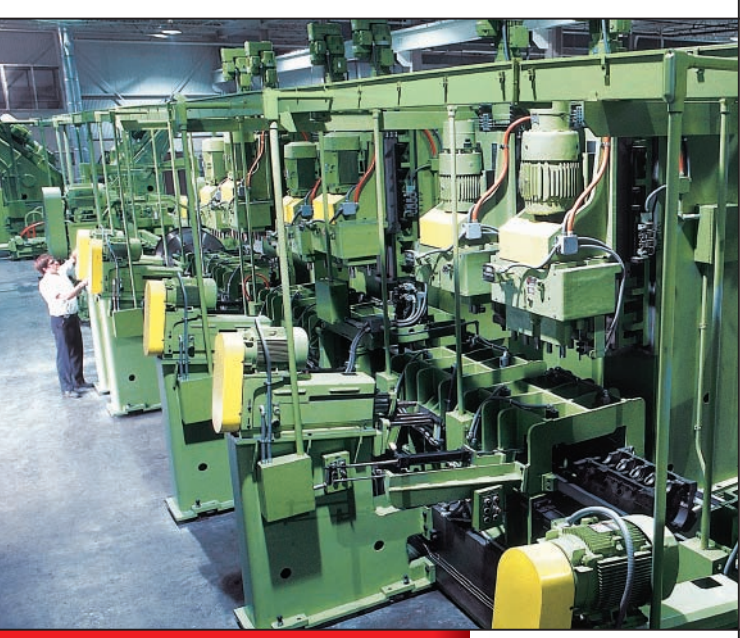
Red Oxide Primer		R00691	R00695
Gray Primer		R00821	R00825

Acrylic Alkyd Thinners

Brush Thinner-Mineral Spirits	R00051		
Spray Thinner-V.M. & P. Naphtha	R00101		

* For Color Selections, see Pages 79-81.

 Can be tinted using Color-On-Demand. See Pages 52-53 for details.



NEW

Modified Alkyd Enamel

Modified Alkyd Enamel is a one-component product suitable for interior and exterior use. It is formulated for fast dry and curing, allowing for multiple coats to be applied in one shift. Modified Alkyd Enamel is suitable for multiple uses in the industrial, OEM and metal fabrication applications.

- VOC: <245 g/L (2.05 lb/gal) mixed, unreduced
- OTC Category: Industrial Maintenance, <340 g/L (2.83 lb/gal)

Recommended Uses: For use in fabrication shops and on structural steel, machinery and equipment finish. Ideal for use in USDA inspected facilities.

COLORS*	1-gal. cans	5-gal. pail
White/White Base	K00427250-16	K00427250-20
Black	K00420113-16	K00420113-20
Deep Base	K00427253-16	K00427251-20

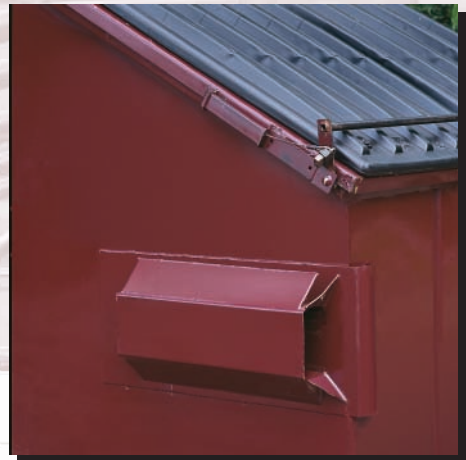
* For Color Selections, see Pages 79-81.

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See Pages 16-19 for information on VOC limitations.

Alkyd enamels are the work horse products for industrial coatings protection. Through modifications of the alkyd resin, alkyd products provide versatility in performance requirements. Alkyd enamels are an economical choice for quick drying, indoor maintenance, exterior maintenance, rust prevention, gloss and color retention.

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Industrial Alkyd Enamel

Industrial Alkyd Enamel is a multi-purpose alkyd gloss enamel designed for new construction and industrial maintenance applications.

- VOC: 440 g/L (3.67 lb/gal)
- For interior and exterior applications
- Dries fast and allows equipment to be placed back in service quickly
- Chip and flake resistant
- High gloss makes it resistant to dirt and easier to clean
- Acceptable for use in federally inspected meat and poultry plants

Recommended Uses: For use on prepared substrates in industrial environments, such as equipment, fixtures, conveyors, fire escapes, window frames, pumps, safety markings, railings, steel support structures, blowers, pipe racks, pipe identification, channels and bracing

COLORS*	1-gal. cans	5-gal. pails
Implement Green	K00530001-16	
Safety Red	K00530101-16	K00530101-20
Gloss Black	K00530113-16	K00530113-20
Deck Red	K00530195-16	
Walnut Brown	K00530265-16	
Tan	K00530266-16	
Light Machinery Gray (ASA-61)	K00530327-16	K00530327-20
Gloss White	K00530404-16	K00530404-20
Safety Orange	K00530499-16	
Dk Machinery Gray (ASA-49)	K00530663-16	
Tool Gray	K00530665-16	
Equipment Orange	K00531080-16	
Safety Blue	K00531800-16	K00531800-20
Deep Blue	K00531870-16	
Light Blue	K00531880-16	
Aluminum	K00532500-16	K00532500-20
Federal Yellow	K00532900-16	
Safety Yellow	K00532910-16	K00532910-20
Safety Green	K00534400-16	
Vista Green	K00534413-16	
Dark Green	K00534450-16	

BASES	1-gal. cans	5-gal. pails
White	K00537250-16	K00537250-20
Deep	K00537252-16	K00537252-20
Clear	K00537253-16	K00537253-20



* For Color Selections, see Pages 79-81.

Can be tinted using Color-On-Demand. See Pages 52-53 for details.



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Quick Dry Alkyd Enamel

Quick Dry Alkyd Enamel is a fast drying, industrial finishing enamel intended for coating various metal parts. It is ideal for industrial, OEM and metal fabrication. It offers versatility and efficiency of application because of its quick drying properties.

- VOC: 594 g/L (4.95 lb/gal)
- Very fast air drying
- High gloss
- Good one coat protection

Recommended Uses: Metal parts, farm equipment, drum, trash containers, machinery, hoists, tools, hand trucks, ventilators, bins, benches and metal furniture

COLORS*	1-gal. cans	5-gal. pails
Gloss Black	K00780113-16	K00780113-20
IH Red	K00780117-16	K00780117-20
Machine White	K00780404-16	K00780404-20
Flat Black	K00780464-16	K00780464-20
Aluminum		K00780729-20
Machine Tool Gray	K00781293-16	
Container Blue		K00782463-20
Safety Yellow	K00782910-16	K00782910-20
New Cat Yellow	K00788485-16	
Equipment Yellow		K00788486-20
Container Brown	K00789041-16	

BASES	1-gal. cans	5-gal. pails
White	K00787250-16	K00787250-20
Deep	K00787252-16	
Clear	K00787253-16	K00787253-20

Alkyd Hardener

Hardener	1-qt.
Alkyd Hardener	K00579999-14

High Gloss Alkyd Enamel

High Gloss Alkyd Enamel is a medium oil alkyd all-purpose enamel. It is intended for industrial product finish and refinishing applications.

- VOC: 417 g/L (3.48 lb/gal)
- Good gloss and color retention
- Chip and flake resistant
- Versatile application - brush, roll or spray

Recommended Uses: For use over prepared substrates in mild to moderate environments, including safety and pipe marking, machinery and equipment, fixtures, conveyors, fire escapes, window frames, pumps, safety markings, wood and concrete floors, railings, steel support structures, blowers, pipe racks, channels and bracing

COLORS*	1-gal. cans	5-gal. pails
Safety Red	K00830101-16	
Gloss Black	K00830113-16	K00830113-20
Gloss White	K00830404-16	K00830404-20
Safety Yellow	K00832910-16	
Ornamental Brown	K00839051-16	K00839051-20

BASES	1-gal. cans	5-gal. pails
White	K00837250-16	K00837250-20
Deep	K00837252-16	
Clear	K00837253-16	K00837253-20