

# Cobalt Jobber Drills

**COBALT**  
Number / Bronze

**PACKAGING:**  
#1 thru #60 - 12 per pack

## Series 580E

135° SPLIT POINT / STRAIGHT SHANK

Heavy duty construction made to NAS Type J aircraft specifications. Used for drilling holes in hard, tough materials such as stainless steel, titanium high temperature and high strength alloys. High red hardness of cobalt permits speeds 30% greater than HSS drills.



580E

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Size	Flute Length	Overall Length	580E EDP No.
1	2-5/8"	3-7/8"	580E001
2	2-1/2"	3-7/8"	580E002
3	2-1/2"	3-3/4"	580E003
4	2-1/2"	3-3/4"	580E004
5	2-1/2"	3-3/4"	580E005
6	2-1/2"	3-3/4"	580E006
7	2-7/16"	3-5/8"	580E007
8	2-7/16"	3-5/8"	580E008
9	2-7/16"	3-5/8"	580E009
10	2-7/16"	3-5/8"	580E010
11	2-5/16"	3-1/2"	580E011
12	2-5/16"	3-1/2"	580E012
13	2-5/16"	3-1/2"	580E013
14	2-3/16"	3-3/8"	580E014
15	2-3/16"	3-3/8"	580E015
16	2-3/16"	3-1/4"	580E016
17	2-3/16"	3-1/4"	580E017
18	2-1/8"	3-1/4"	580E018
19	2-1/8"	3-1/4"	580E019
20	2-1/8"	3-1/4"	580E020
21	2-1/8"	3-1/4"	580E021
22	2"	3-1/8"	580E022
23	2"	3-1/8"	580E023
24	2"	3-1/8"	580E024
25	1-7/8"	3"	580E025
26	1-7/8"	3"	580E026
27	1-7/8"	3"	580E027
28	1-3/4"	2-7/8"	580E028
29	1-3/4"	2-7/8"	580E029
30	1-5/8"	2-3/4"	580E030

Size	Flute Length	Overall Length	580E EDP No.
31	1-5/8"	2-3/4"	580E031
32	1-5/8"	2-3/4"	580E032
33	1-1/2"	2-5/8"	580E033
34	1-1/2"	2-5/8"	580E034
35	1-1/2"	2-5/8"	580E035
36	1-7/16"	2-1/2"	580E036
37	1-7/16"	2-1/2"	580E037
38	1-7/16"	2-1/2"	580E038
39	1-3/8"	2-3/8"	580E039
40	1-3/8"	2-3/8"	580E040
41	1-3/8"	2-3/8"	580E041
42	1-1/4"	2-1/4"	580E042
43	1-1/4"	2-1/4"	580E043
44	1-1/8"	2-1/8"	580E044
45	1-1/8"	2-1/8"	580E045
46	1-1/8"	2-1/8"	580E046
47	1"	2"	580E047
48	1"	2"	580E048
49	1"	2"	580E049
50	1"	2"	580E050
51	1"	2"	580E051
52	7/8"	1-7/8"	580E052
53*	7/8"	1-7/8"	580E053
54*	7/8"	1-7/8"	580E054
55*	7/8"	1-7/8"	580E055
56*	3/4"	1-3/4"	580E056
57*	3/4"	1-3/4"	580E057
58*	11/16"	1-5/8"	580E058
59*	11/16"	1-5/8"	580E059
60*	11/16"	1-5/8"	580E060

\* Not Split Point