

# Cobalt Jobber Drills

## COBALT

Fractional & Letter / Bronze



### PACKAGING:

3/64" thru 19/64" and "A" thru "L" - 12 per pack  
5/16" thru 1/2" and "M" thru "Z" - 6 per pack

### Series 500

135° SPLIT POINT / STRAIGHT SHANK

Heavy duty construction made to NAS Type J aircraft specifications. Used for drilling holes in hard, tough materials such as stainless steel, titanium high temperature and high strength alloys. High red hardness of cobalt permits speeds 30% greater than HSS drills. Available in bulk packaging. See table on next page for quantities.



500

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Size	Flute Length	Overall Length	500 EDP No.
3/64"	3/4"	1-3/4"	500A103
1/16"	7/8"	1-7/8"	500A104
5/64"	1"	2"	500A105
3/32"	1-1/4"	2-1/4"	500A106
7/64"	1-1/2"	2-5/8"	500A107
1/8"	1-5/8"	2-3/4"	500A108
9/64"	1-3/4"	2-7/8"	500A109
5/32"	2"	3-1/8"	500A110
11/64"	2-1/8"	3-1/4"	500A111
3/16"	2-5/16"	3-1/2"	500A112
13/64"	2-7/16"	3-5/8"	500A113
7/32"	2-1/2"	3-3/4"	500A114
15/64"	2-5/8"	3-7/8"	500A115
1/4"	2-3/4"	4"	500A116
17/64"	2-7/8"	4-1/8"	500A117

Size	Flute Length	Overall Length	500 EDP No.
9/32"	2-15/16"	4-1/4"	500A118
19/64"	3-1/16"	4-3/8"	500A119
5/16"	3-3/16"	4-1/2"	500A120
21/64"	3-5/16"	4-5/8"	500A121
11/32"	3-7/16"	4-3/4"	500A122
23/64"	3-1/2"	4-7/8"	500A123
3/8"	3-5/8"	5"	500A124
25/64"	3-3/4"	5-1/8"	500A125
13/32"	3-7/8"	5-1/4"	500A126
27/64"	3-15/16"	5-3/8"	500A127
7/16"	4-1/16"	5-1/2"	500A128
29/64"	4-3/16"	5-5/8"	500A129
15/32"	4-5/16"	5-3/4"	500A130
31/64"	4-3/8"	5-7/8"	500A131
1/2"	4-1/2"	6"	500A132

### Series 540

135° SPLIT POINT / STRAIGHT SHANK

Heavy duty construction made to NAS Type J aircraft specifications. Used for drilling holes in hard, tough materials such as stainless steel, titanium high temperature and high strength alloys. High red hardness of cobalt permits speeds 30% greater than HSS drills. Available in bulk packaging. See table on next page for quantities.



540

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Size	Flute Length	Overall Length	540 EDP No.
A	2-5/8"	3-7/8"	540A501
B	2-3/4"	4"	540A502
C	2-3/4"	4"	540A503

Size	Flute Length	Overall Length	540 EDP No.
D	2-3/4"	4"	540A504
E	2-3/4"	4"	540A505
F	2-7/8"	4-1/8"	540A506

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